



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

651.6001-B
Job Sheet 170792



g/N 44531

Part No: 651.6001-B

Job Qty: 1 ea

Part Name: Bell 505 Emergency Float System



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Due Date: 1/19/18

Created By: Chantal Lavoie

Type: SOLD

Description:

Note: 651.6001 rev.b IPP REV:A 18.01.12 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	1 pcs		1/19/18	0.00	0.00	Purchasing		<i>AT 18/02/18</i>
120	Packaging	1 pcs		1/19/18	0.00	0.00	Packaging2		<i>AT 18/02/18</i>
130	QC	1 pcs		1/19/18	0.00	0.00	QC6		
140	Packaging	1 pcs		1/19/18	0.00	0.00	Packaging2		DAS
150	QC21-SA	1 Ea		1/19/18	0.00	0.00	<i>U</i> QC21		21 9-80 FEB 26 2018

Part Op 110 - Issue P/O: 038827 Purchase part #: 651.6001 Supplier: VISTA Material release note is required

Descriptions:

DAS
13
9-80
JAN 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
651.6001P	Bell 505 Emergency Float System	1 Ea (1 ea)	110-Purchasing	

Part Specifications

Specifications could not be found.

Plex 1/19/18 12:36 PM dart.lavoie.chantal

[illegible]

PART NO: 651.6001

Revision: B

Change No:

Job No: 170792



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

U/R



651.6001-B
Job Sheet 170792

Kit 24

Part No: 651.6001-B

Job Qty: 1 ea

Part Name: Bell 505 Emergency Float System



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Due Date: 2/19/18

Created By: Chantal Lavoie

Type: SOLD

Description:

Note: 651.6001 rev.b IPP REV:A 18.01.12 NEW ISSUE DD VERF:JFS

Ship Via:

S/N V1028856

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	1 pcs		2/19/18	0.00	0.00	Purchasing		
120	Packaging	1 pcs		2/19/18	0.00	0.00	Packaging2		
130	QC	1 pcs		2/19/18	0.00	0.00	QC6		
140	Packaging	1 pcs		2/19/18	0.00	0.00	Packaging2		
150	QC21-SA	1 Ea		2/19/18	0.00	0.00	QC21		

Part Op Descriptions: 110 - Issue P/O: _____ Purchase part #: 651.6001 Supplier: VISTA Material release note is required

EFFECTIVE _____ AUTH _____

RELEASED 5 DATE 18/02/18

Job BOM

Part / Item	Component Name	Quantity	Operation
651.6001P	Bell 505 Emergency Float System	1 Ea (1 ea)	110-Purchasing

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	651.6001P	1	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
								Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	

Root Cause				FAULT CATEGORY							
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____							
Misidentified	☐	Past Due	☐								

Kit #4

Bell 505 Float System conformity Report (651.6001) S/N of Kit:					
Part No	Qty	Component Part/Item	Component Name	Tracking / B/S Number	Certification Document Attached
651.6001-B	1	651.9410-NC	Gauge Glass		
B1	1	600.0927	Mastinox		
B1	1	601.0752-G	Loop Clamp1" ID (Dg16)		
B1	1	601.2045	RTV (LOCTITE 598)		N/A
B1	1	601.2337	Epoxy (Itw Devcon 14270)	Q4 5/31/20	N/A
B2	1	601.4081	- 6 Bulkhead Branch Tee		
B2	1	614.2302-F	Handle Assembly		
	1	624.2213-C	Bulkhead Doubler		
B3	1	651.6101-NC	Cylinder Bracket Assembly		
B3	1	651.6102-NC	Reservoir Bracket Assembly		
B3	1	651.8710-NC	Doubler		
B3	1	651.9411-NC	Gauge Collar		
B2	1	601.1745-A	Label Graph For Cylinder (Float Cylinder Pressure)		
B5	1	602.4301-NC	Hose Assembly 16204		
B2	1	634.9701-G	Float Placard		
	1	651.5901-B	Skid Extension Assembly, LH		
	1	651.5902-B	Skid Extension Assembly, RH		
	1	651.6303-NC	LH Float Assembly, Aft S/N 17002		
	1	651.6304-NC	RH Float Assembly, Aft S/N 17002		
	1	651.6501-A	Bell 505 Reservoir Assembly		26070
B6	1	651.7001-NC	Pull Cable Assembly	J10 17137	
	1	651.8001-NC	LH Mid Float	17052	
	1	651.8002-NC	RH Mid Float	17052	
	1	651.8801-NC	LH Forward Float	17002	
	1	651.8802-NC	RH Forward Float	S/N 17002	17002
B1	2	601.0718	Cotter Pin		N/A
B1	2	601.0757	Bolt		N/A
B2	2	601.1516-NC	Union Tee		
B2	2	601.3708	Rivnut		N/A
B2	2	601.4108	Washer NAS1149C0963R		N/A
B5	2	602.4302-NC	Hose 16285 / 16289		
B6	2	602.4311-NC	Hose Assembly 22657 / 22658		
B5	2	602.4314-NC	Hose 22939 / 22940		
B6	2	602.4315-NC	Hose U10 25951 / 25950		
B4	2	651.2601-NC	T-Bolt Loop Clamp Assembly		
B1	3	601.1451	Stud Adhesive Bonded (CB3000 CR 3-8P)		N/A
B2	3	624.2214-C	L-Bracket		
B1	3	601.1641	Spiral Wrap		N/A
B1	4	601.2199	Bracket MS9592-008		
B2	4	601.4105	Loop clamp MS21919WDG19		
B1	6	601.079	Rivet, 100 Flush Hd, 1/8 Dia X 1/4 Grip, Alum		N/A
B4	6	601.0896	Loop Clamp		
B4	7	601.0945	Loop Clamp (MS21619WDG11)		
B2	8	614.9410-A	Sleeve Assembly		
B4	8	NAS1329H3K280	Rivnut		N/A
B1	9	601.0733	Bracket 90° (MS9592-054)		
B1	12	601.097	Locknut 1/4 X 28 (MS21043-4)		N/A
B2	12	601.4079	Bolt		N/A

Bell 505 Float System conformity Repot (651.6001) S/N of Kit:

Part No	Qty	Component Part/Item	Component Name	Tracking / B/S Number	Certification Document Attached
B2	14	601.4068	Bolt		N/A
B1	16	601.0797	Loop Clamp (MS21919WDG3)		
B2	16	651.7210-NC	Girt Wedge		
B2	17	601.4107	Rivet MS20470E6-8		N/A
B2	21	601.4106	Loop clamp MS21919WDG7		
B1	24	601.2421	Washer		N/A
B1	24	601.2669	Bolt		N/A
B4	24	NAS6203-5	Bolt		N/A
B2 B1	32	601.4095	Cherry Rivet		N/A
B1	37	601.072	Bolt AN3C5A		N/A
B1	37	601.1773	Rivet		N/A
B2	48	601.3663	Washer		N/A
B1	54	601.0789	Nut (MS21043-3)		N/A
B4	56	CR7341S-06-06	Rivet, Countersunk		N/A
B1	106	601.0774	Washer		N/A
Instected By:					
Vista:					
HBY:					

PURCHASE ORDER

1/19/2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038827

Supplier: API001-VU
Apical Industries
3030 Enterprise Court Suite A
Vista, CA 92081-8347 USA
Phone: 760 509 1615

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038827

PO Date: 1/19/18

Due Date: 2/12/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments: order no: 2106
order taken: Caitlin Crooks
sold to: Bell Helicopter Textron

E-MAILED

JAN 19 2018

Items

Line Item	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	651.6001P	Bell 505 Emergency Float System	Firmed	2/12/18	1 Ea	0 Ea	1 Ea	\$66,890.00/Ea	\$66,890.00
Line Item Note job #170791									
2	651.6001P	Bell 505 Emergency Float System	Firmed	2/19/18	1 Ea	0 Ea	1 Ea	\$66,890.00/Ea	\$66,890.00
Line Item Note job #170792									
3	651.6001P	Bell 505 Emergency Float System	Firmed	2/21/18	1 Ea	0 Ea	1 Ea	\$66,890.00/Ea	\$66,890.00
Line Item Note JOB #170793									
4	651.6001P	Bell 505 Emergency Float System	Firmed	2/23/18	1 Ea	0 Ea	1 Ea	\$66,890.00/Ea	\$66,890.00
Line Item Note job #170794									
5	651.6001P	Bell 505 Emergency Float System	Firmed	3/1/18	1 Ea	0 Ea	1 Ea	\$66,890.00/Ea	\$66,890.00
Line Item Note job #170795									
								Grand Total:	\$334,450.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A034 INTER COMPANY SHIPPERS

Plex 1/19/18 12:51 PM dart.lavoie.chantal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

ORDER ACKNOWLEDGEMENT

CUSTOMER

Customer Code: CBELL02

Sold To: Bell Helicopter Textron
12,800 Rue De L'Avenir
Mirabel QC J7J 1R4
Canada
Phone: (450) 971-6500
Fax: (450) 971-4016

Ship To: Bell Helicopter Textron
12,800 Rue De L'Avenir
Mirabel QC J7J 1R4
Canada
Phone: (450) 971-6500

ORDER

Order No: 2106

Date: 12/19/17

Ship-To Contact: Nadine Thibault

Email: nthibault@bh.com

Cust PO No: 4501041142

FOB: Shipping Point

Ship Via: See comments below

Freight Terms: PrePaid

Terms: Net 60

INCO Terms: Ex Works

Order Taker: Caitlin Crooks

Order Taker Phone:

Order Taker Email: ccrooks@dartaero.com

Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
1	2/16/18	2/16/18	651 6001	Bell 505 Emergency Float System	1	pcs	\$66,890.00USD	pcs	\$66,890.00 USD
2	2/23/18	2/23/18	651 6001	Bell 505 Emergency Float System	1	pcs	\$66,890.00USD	pcs	\$66,890.00 USD
3	2/27/18	2/27/18	651 6001	Bell 505 Emergency Float System	1	pcs	\$66,890.00	pcs	\$66,890.00
4	3/1/18	3/1/18	651 6001	Bell 505 Emergency Float System	1	pcs	\$66,890.00	pcs	\$66,890.00
5	3/9/18	3/9/18	651 6001	Bell 505 Emergency Float System	1	pcs	\$66,890.00	pcs	\$66,890.00
Sub Total									\$334,450.00 USD
Grand Total									\$334,450.00 USD

ORDER NOTES

ADVANCED SHIPPING NOTIFICATION IN THE PORTAL WILL BE REQUIRED
DO NOT INSURE SHIPMENTS

PARTS COMING IN FROM VISTA

651.6001-B

REV. B

Remit to: DART Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7 Canada

Tel: 613 632 5200

Fax: 613 632 5246

accounting@dartaero.com

GST/HST 10127 2607

Note: A minimum 15% restocking fee is applicable. Custom items are non-refundable. Full warranty details are available at www.dartaerospace.com

Plex 1/12/18 10:24 AM dart.crooks.caitlin



INDUSTRIES, INC.



ACI-727383163486

Commercial Invoice

Invoice Number	Purpose of Shipment	Curr	Ult Dest.	Air Waybill Nbr.
Export Dt	Sold	USD	CA	727383163486
2/16/2018	C.I. References	Pkgs	Bill T/C	Bill D/T/F
	PO038827	1	1985-4949-5	1985-4949-5
		OTH		

Shipper:
JEAN EVERETTE
APICAL INDUSTRIES, INC. dba
DART
3030 ENTERPRISE COURT
SUITE A
VISTA
CA 92081 US (760) 724-5300
ID/EIN:330685396

Consignee:
Eric Downing / Caitlin
Dart Aerospace
1270 Aberdeen
Hawkesbury
ON K6A1K7 CA (613) 632-3336
ID/EIN:

Broker:

Importer:
Eric Downing / Caitlin
Dart Aerospace
1270 Aberdeen
Hawkesbury
ON K6A1K7 CA (613) 632-3336
ID/EIN:

Part Nbr:651.6501, 4TH KIT
HS Code: 8803.30.0010

Unit Qty: 1.00 EA Marks/Nbrs: Cntry MFG:US Net Wgt: 59.00 lbs
Unit Value: 1,500.000000 Commodity Value: 1,500.00

Desc: RESERVOIR ASSEMBLY

Total Shipment Weight: 59 lbs Total Commodity Value: 1500.00

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. government or as otherwise authorized by U.S. law and regulations.

Terms of Sale: FCA
Freight: 0.00
Insurance: 0.00
Others: 0.00
Total Invoice Value: 1,500.00



I certify that the goods referenced in this invoice/sales contract originate under the rules of origin specified for these goods in the North American Free Trade Agreement (NAFTA), and that further production or any other operation outside the territories of the Parties has not occurred subsequent to production in the territories.

Status (check one):

(X) Producer () Exporter of the certified goods.

Country of Origin (check one):

(X) United States () Mexico () Mexico and the United States

(For purposes of determining the applicable preferential rate of duty as set out in Annex 302.2, in accordance with the marking rules or in each Party's schedule of tariff elimination.)

Jean Everette
Name

Logistics Sup
Title

760 724-5300
Telephone

Jean Everette
Signature

3030 Enterprise Ct, Ste A, Vista, CA 92081
Address

Apical dba Dart
Company

760-758-9612
Fax

2-16-18
Date

Comments:

- 1)
- 2)
- 3)

I declare all information in this invoice to be true and correct.

Signature of shipper: JEAN EVERETTE

2/16/2018

Jean Everette



AAA-727383163486

U.S. DEPARTMENT OF HOMELAND SECURITY
Bureau of Customs and Border ProtectionNORTH AMERICAN FREE TRADE AGREEMENT
CERTIFICATE OF ORIGIN

19 CFR 181.11, 181.22

1. EXPORTER NAME AND ADDRESS

APICAL INDUSTRIES, INC. dba DART
JEAN EVERETTE
3030 ENTERPRISE COURT
SUITE A
VISTA, CA, 92081, US
TAX IDENTIFICATION NUMBER 330685396
3. PRODUCER NAME AND ADDRESS
Same

2. BLANKET PERIOD (DD/MM/YY)

FROM

TO

4. IMPORTER NAME AND ADDRESS

Dart Aerospace
Eric Downing / Caitlin
1270 AberdeenHawkesbury, ON, K6A 1K7, CA
TAX IDENTIFICATION NUMBER

TAX IDENTIFICATION NUMBER

5. DESCRIPTION OF GOODS	6. HS TARIFF CLASSIFICATION CRITERION NUMBER	7. PREFERENCE	8. PRODUCER	9. NET COST	10. COUNTRY OF ORIGIN
RESERVOIR ASSEMBLY	8803.30.0010	B	Yes	No	US

I CERTIFY THAT:

- THE INFORMATION ON THIS DOCUMENT IS TRUE AND ACCURATE AND I ASSUME THE RESPONSIBILITY FOR PROVING SUCH REPRESENTATIONS. I UNDERSTAND THAT I AM LIABLE FOR ANY FALSE STATEMENTS OR MATERIAL OMISSIONS MADE ON OR IN CONNECTION WITH THIS DOCUMENT;
- I AGREE TO MAINTAIN, AND PRESENT UPON REQUEST, DOCUMENTATION NECESSARY TO SUPPORT THIS CERTIFICATE, AND TO INFORM, IN WRITING, ALL PERSONS TO WHOM THE CERTIFICATE WAS GIVEN OF ANY CHANGES THAT COULD AFFECT THE ACCURACY OR VALIDITY OF THIS CERTIFICATE;
- THE GOODS ORIGINATED IN THE TERRITORY OF ONE OR MORE OF THE PARTIES, AND COMPLY WITH THE ORIGIN REQUIREMENTS SPECIFIED FOR THOSE GOODS IN THE NORTH AMERICAN FREE TRADE AGREEMENT, AND UNLESS SPECIFICALLY EXEMPTED IN ARTICLE 411 OR ANNEX 401, THERE HAS BEEN NO FURTHER PRODUCTION OR ANY OTHER OPERATION OUTSIDE THE TERRITORIES OF THE PARTIES; AND
- THE CERTIFICATE CONSISTS OF 1 PAGES, INCLUDING ALL ATTACHMENTS.

11a. AUTHORIZED SIGNATURE

11c. NAME

JEAN EVERETTE

11e. DATE (DD/MM/YY)
02/16/201811f. (Voice)
(760) 724-5300

11b. COMPANY

APICAL INDUSTRIES, INC. dba DART

11d. TITLE

LOGISTICS SUPERVISOR

(Facsimile)

(760) 758-9612